

CUSTOMER-SUPPLIED

S169363

S169379



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4269-5-RWRA605

Job Sheet 191477



Part No: D4269-5-RWRA605

Job Qty: 1 pcs

Part Name: Angle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/1/19

Job Tracking No: RA605

Due Date: 3/8/19

Created By: Linda Lacelle

Type: Return

Description:

Note: DWG N/A IPP REV:A 19.02.28 AS PER RA605 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1		3/8/19	0.00	0.33	Small Fab - 1		
		pcs					Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1		3/8/19	0.00	0.00	QC 5 - 10		
		pcs					QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Handfinish - 1-1 Chemical-B4B	1		3/8/19	0.00	0.08	Handfinish - 1 - 1 - B4B		
		pcs					Handfinish - 1 - 2 - B4B		
							Handfinish - 1 - 3 - B4B		
							Handfinish - 1 - 4 - B4B		
							Handfinish - 1 - 5 - B4B		
							Handfinish - 1 - 6 - B4B		
							Handfinish - 1 - 7 - B4B		

P/O: 042939 X1

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send part to Eagle bend + shape.

					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	D.R 19/4/4
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
130 QC 7	1 pcs	3/8/19	0.00 0.00	QC 7 - 10		
				QC 7 - 13		
				QC 7 - 14		
				QC 7 - 15		
				QC 7 - 17		
				QC 7 - 18		
				QC 7 - 19		
				QC 7 - 2		
				QC 7 - 28		
				QC 7 - 3		
				QC 7 - 30		
				QC 7 - 34		
				QC 7 - 36		
				QC 7 - 37		
				QC 7 - 41		
				QC 7 - 47		
				QC 7 - 48		
				QC 7 - 51		
				QC 7 - 58		
				QC 7 - 59		
				QC 7 - 6		
				QC 7 - 60		
				QC 7 - 9		
				QC 7 - 68	DAS APR 04 2019 68	
				QC 7 - 50	9-89	
				QC 7 - 67		
				QC 7 - 40		
140 Packaging 3-1 - Stock - B4B	1 pcs	3/8/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
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				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	1	3/8/19	0.00 0.00	QC 21 - SA - 21	
	pcs			QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op **100** - 1- Use D4165-7 to form D4269-5 as per dwg D2046902. 2- Remove all markings and deburr if necessary.
 Descriptions: **110** - QC5- Inspect part completeness to step on W/O
120 - Chemical Conversion Coat per QSI005 4.1
130 - QC7-Inspect Chemical Conversion Coat
140 - Identify as per dwg & Stock Location: _____
150 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4269-5	Angle	1 pcs (1 ea)	100-Small Fab - 1	S045341 C3
				S153516

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4269-5	1	5	0

Part Specifications	
Specifications could not be found.	

Inspection Sheet Complete

RA605

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D4165-5	S052196		1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED		S157190		Part return to re work as per the customer request. Rework per work order instruction and return to customer.
D4269-7	S051364		1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED		S157191		Part return to re work as per the customer request. Rework per work order instruction and return to customer.
D4165-7	S052174		1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED		S157192		Part return to re work as per the customer request. Rework per work order instruction and return to customer.
D4269-5	S045341		1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED		S157193		Part return to re work as per the customer request. Rework per work order instruction and return to customer.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					Part return to re work as per the customer request. Rework per work order instruction and return to customer.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: P.D.

Date: 28-Feb-19

Special Return/Rework Instructions:



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042939



Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: PO042939
PO Date: 3/20/19
Due Date: 3/29/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED
MAR 29 2019

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	191478		D4269-7-RWRA605	Engineering Service	BEND AND SHAPE	Firmed	71475-300-0000	3/29/19	1 Ea	0 Ea	1 Ea	\$255.00/Ea	\$255.00
2	191477		D4269-5-RWRA605	Engineering Service	BEND AND SHAPE TO DWG	Firmed	71475-300-0000	3/29/19	1 Ea	0 Ea	1 Ea	\$255.00/Ea	\$255.00
Line Item Note WO 191477												Grand Total:	\$510.00

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 3/29/19 11:36 AM dart.lavoie.chantal



SHIP TO : Dart Aerospace Ltd.
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Hawkesbury, ON. Canada
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